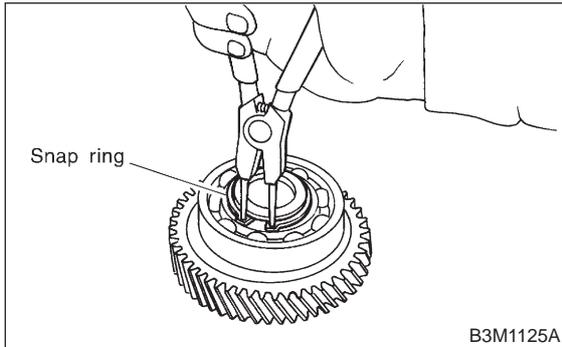


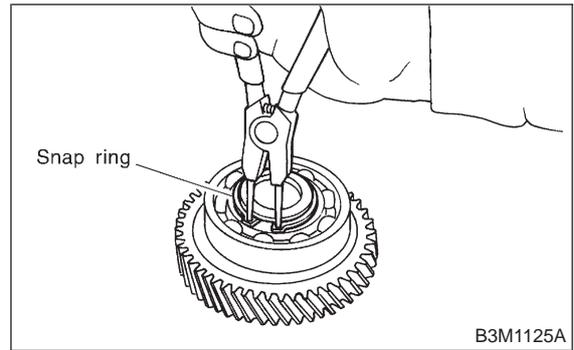
### 13. Reduction Driven Gear

#### A: REMOVAL

1) Remove snap ring from reduction driven gear.

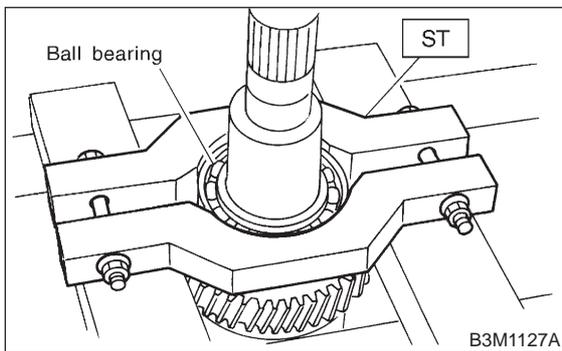


2) Install snap ring to reduction driven gear.



2) Using ST, remove ball bearing from reduction driven gear.

ST 498077600 REMOVER



#### B: INSPECTION

Check ball bearing and gear for dents or damage.

#### C: ASSEMBLY

1) Using a press, install ball bearing to reduction driven gear.

