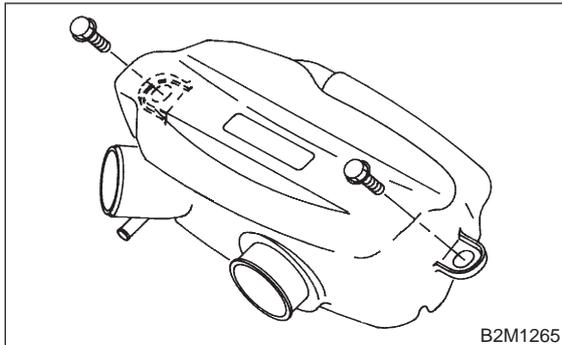


5. Operating Cylinder

A: REMOVAL AND INSTALLATION

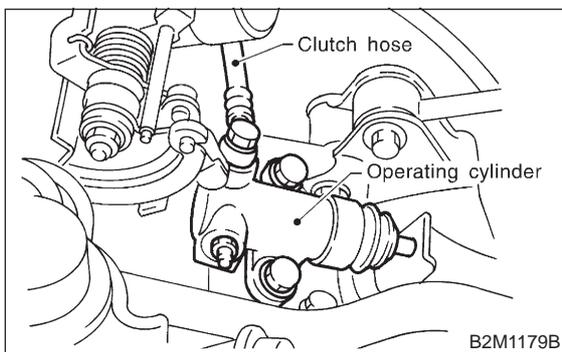
- 1) Remove air chamber.
<Ref. to 2-7 [W18A0].>



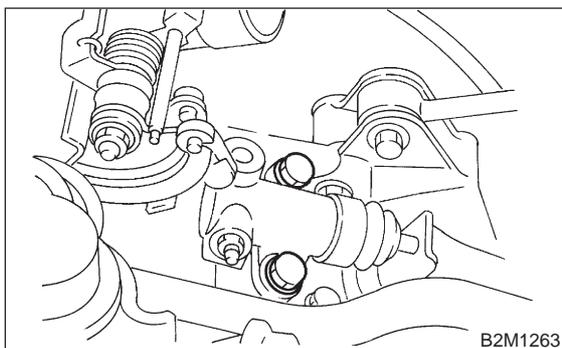
- 2) Remove clutch hose from operating cylinder.

CAUTION:

Cover hose joint to prevent brake fluid from flowing out.



- 3) Remove operating cylinder from transmission.



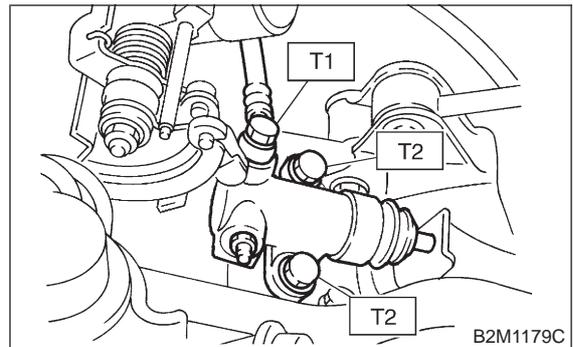
- 4) Installation is in the reverse order of removal.

NOTE:

Before installing operating cylinder, apply grease (SUNLIGHT 2: P/N 003602010) to contact point of release lever and operating cylinder.

Tightening torque:

T1: 18 ± 3 N-m (1.8 ± 0.3 kg-m, 13.0 ± 2.2 ft-lb)
T2: 37 ± 3 N-m (3.8 ± 0.3 kg-m, 27.5 ± 2.2 ft-lb)



- 5) After bleeding air from operating cylinder, ensure that clutch operates properly.
<Ref. to 2-10 [W2A2].>